

## Thermal Testing of Solar Collectors and Systems



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### Focused item

#### Relevant Test Standards

- EN ISO 9806:2014
- ISO 9459-2,5
- EN 12977-3,4,5

#### Innovative Products – Innovative Methods

- PVT
- BIST



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## RELEVANT TEST STANDARDS

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### Relevant Test Standards and Certificates for Collectors

Norm/ Certificate \ Scope	liquid-heating collectors	PVT collectors	air-heating collectors	concentrating collectors
EN 12975-1,2:2006-A1:2011	✓	✓	✗	✓
ISO 9806-1:1994 a.-2,3:1995	✓	✗	✗	✗
EN ISO 9806:2014	✓	✓	✓	✓
Q-Mark*	✓	✓	✓	✓
SKM	✓	✓	✓	✓
SRCC	✓	✓	✓	✓
hEN 12975-1:2014*	✓	✓	✓	✓
CE (to CPR)	✓	✓	✓	✓

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### Relevant Test Standards for Solar Systems

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### ISO/FDIS 9806:2013(E) and EN 12975-2:2006-A1:2012 Scope (1)

This International Standard specifies test methods for assessing the durability, reliability and safety for fluid heating collectors.

This International Standard also includes test methods for the thermal performance characterization of fluid heating collectors, namely steady-state and quasi-dynamic thermal performance of glazed and unglazed liquid heating solar collectors and steady-state thermal performance of glazed and unglazed air heating solar collectors (open to ambient as well as closed loop).

This International Standard is also applicable to hybrid collectors generating heat and electric power. However it does not cover electrical safety or other specific properties related to electric power generation.

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## ISO/FDIS 9806:2013(E) and EN 12975-2:2006-A1:2012 Scope (2)

This International Standard is also applicable to collectors using external power sources for normal operation and/or safety purposes.

This International Standard is not applicable to those collectors in which the thermal storage unit is an integral part of the collector to such an extent that the collection process cannot be separated from the storage process for the purpose of making measurements of these two processes.



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### Test methods list

Sub clause	Test
6	Internal pressure test for fluid channels
7	Leakage test
8	Rupture and collapse test
9	High-temperature resistance
11	Exposure test
12	External thermal shock test
13	Internal thermal shock test
14	Rain penetration test
15	Freeze resistance test
16	Mechanical load test
17	Impact resistance test
20	Thermal performance test
28	Pressure drop measurement
18	Final Inspection

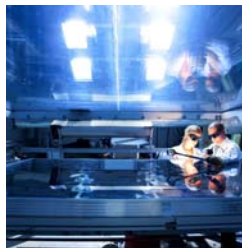
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## Performance test procedures Measuring methods

Typically one of the two following measuring methods is used:

- Steady-state method  
(indoor available with a Solar Simulator)
- Quasi-dynamic test method



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### Area definitions (ISO 9488)

#### Flat plate collectors

Attention: **different module sizes** have a **different power output**

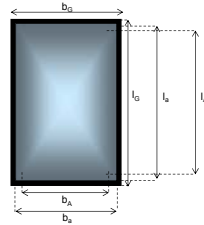
The area reference at the comparison with efficiency curves have to be considered. The area definitions change.

Area definitions:

$$\text{Gross area } A_G = b_G l_G$$

$$\text{Aperture area } A_a = b_a l_a$$

$$\text{Absorber area } A_A = b_A l_A$$



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### Area definitions (ISO 9488)

#### Vacuum tube collectors

$$\text{Brutto area } A_G = b_G l_G$$

If a mirror exists :

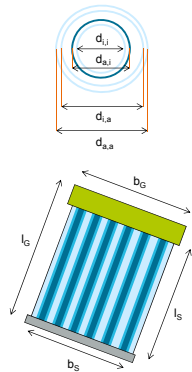
$$\text{Aperture area } A_a = b_a l_a$$

$$\text{Absorber area } A_A = d_{a,i} \pi l_{\text{eff}} n$$

If no mirror exists :

$$\text{Aperture area } A_a = d_{i,a} l_{\text{eff}} n$$

$$\text{Absorber area } A_A = d_{a,i} l_{\text{abs}} n$$

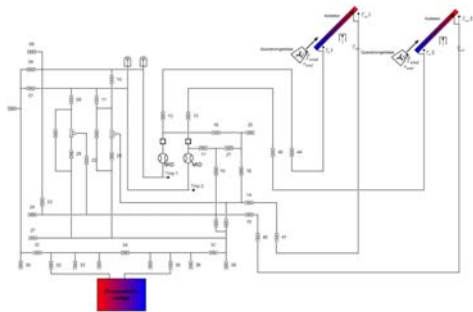


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### Stationary method

#### Test loop



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### Testing conditions (EN 12975-2)

Perpendicular irradiance in the collector plane  $> 700 \text{ W/m}^2$

Fluctuations during measurement:

■ Ambient air	$\pm 1,5 \text{ K}$
■ Mass flow	$\pm 1\%$
■ Fluid temperature at collector inlet	$\pm 0,1 \text{ K}$
■ Irradiance	$\pm 50 \text{ W}$
■ Wind speed	$\pm 0,5 \text{ m/s}$

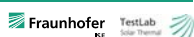
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### Testing conditions (ISO 9806)

Parameter	Permitted deviation from the mean value		
	Glazed collector	Air collector heating	Unglazed collector
(Global) Test solar irradiance	$\pm 50 \text{ W/m}^2$	$\pm 50 \text{ W/m}^2$	$\pm 50 \text{ W/m}^2$
Total short wave solar irradiance	-	-	$\pm 50 \text{ W/m}^2$
Thermal irradiance	-	-	$\pm 20 \text{ W/m}^2$
Surrounding air temperature	$\pm 1,5 \text{ K}$	$\pm 1,5 \text{ K}$	$\pm 1,5 \text{ K}$
Fluid mass flow rate	$\pm 1\%$	$\pm 2\%$	$\pm 1\%$
Fluid temperature at the collector inlet	$\pm 0,1 \text{ K}$	$\pm 1,5 \text{ K}$	$\pm 0,1 \text{ K}$
Fluid temperature at the collector outlet	$\pm 0,5 \text{ K}$	$\pm 1,5 \text{ K}$	$\pm 0,5 \text{ K}$
Surrounding air speed	-	-	$\pm 0,5 \text{ m/s}$ but $\pm 1,0 \text{ m/s}$ for up to 10 % of the measurement period

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### Testing conditions (ISO 9806 and EN 12975-2) Solar Simulator

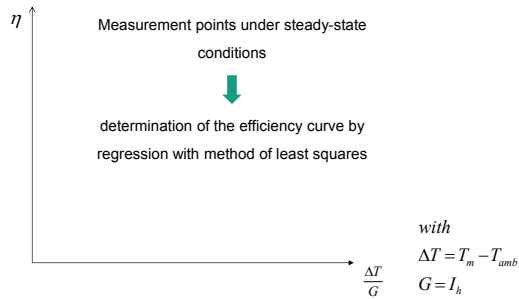
**Additional** measurements during tests in solar simulators:

- Measurement of simulated solar irradiance
  - Grid of maximum spacing 150 mm
  - Spatial mean value
- Measurement of thermal irradiance in simulators
- Ambient air temperature in simulators
  - Outlet temperature of wind generators for calculations of collector performance

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### Steady-state method



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### Instantaneous efficiency factor (EN 12975-2)

 $\eta_{0a}$  = Conversion factor

 $a_{1a}$  = Linear thermal loss coefficient

 $a_{2a}$  = Quadratic thermal loss coefficient

$$\eta = \eta_0 - a_1 \frac{t_m - t_{amb}}{I_h} - a_2 I_h \left( \frac{t_m - t_{amb}}{I_h} \right)^2$$

Indices:

- **a** - results refer to the **aperture** area
- **A** - results refer to the **absorber** area

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### Computation of the collector parameters (ISO 9806) Liquid heating collectors (1)

#### Steady state glazed liquid heating collectors

$$\eta_{hem} = \eta_{0,hem} - a_1 \frac{\vartheta_m - \vartheta_a}{G} - a_2 \cdot G \left( \frac{\vartheta_m - \vartheta_a}{G} \right)^2$$

$$\dot{Q} = A \cdot G \cdot \left( \eta_{0,hem} - a_1 \frac{\vartheta_m - \vartheta_a}{G} - a_2 \cdot G \left( \frac{\vartheta_m - \vartheta_a}{G} \right)^2 \right)$$

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Computation of the collector parameters (ISO 9806)  
Liquid heating collectors (2)

Steady state **un**glazed liquid heating collectors

$$\eta_{hem} = \eta_{0,hem} (1 - b_u u) - (b_1 - b_2 u) \frac{\vartheta_m - \vartheta_a}{G''}$$

$$\text{with } G'' = G + \frac{\varepsilon}{\alpha} (E_L - \sigma T_a^4)$$

$$\dot{Q} = A \cdot G'' \left( \eta_{0,hem} (1 - b_u u) - (b_1 - b_2 u) \frac{\vartheta_m - \vartheta_a}{G''} \right)$$

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Computation of the collector parameters (ISO 9806)  
Air heating collectors (1)

Steady state air heating collectors

$$\eta_{hem} = \frac{\dot{Q}}{A \cdot G} = \frac{(\dot{m}_{pe} \cdot c_{f,e} \cdot \vartheta_e) - (\dot{m}_{pi} \cdot c_{f,i} \cdot \vartheta_i) - ((\dot{m}_{pe} - \dot{m}_{pi}) \cdot c_{f,a} \cdot \vartheta_a)}{A \cdot G}$$

**Modelling** like glazed liquid heating collectors

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Computation of the collector parameters (ISO 9806)  
Air heating collectors (2)

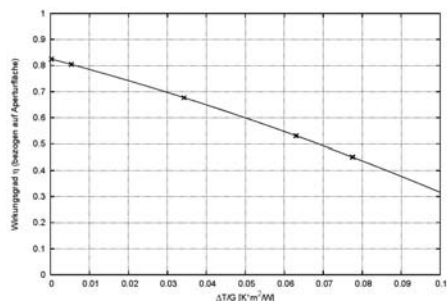
Open to ambient collectors having a measurable wind speed dependency  
( e.g. **un**glazed air heating collectors )

$$\frac{\dot{Q}_m}{A \cdot G''} = \eta_{\max,0m/s} - b_u \cdot u$$

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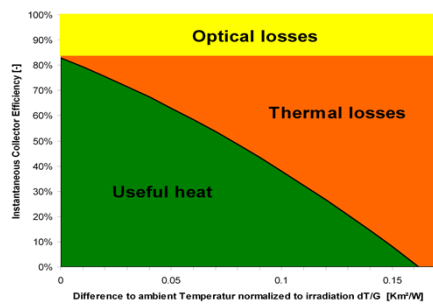
### Efficiency curve



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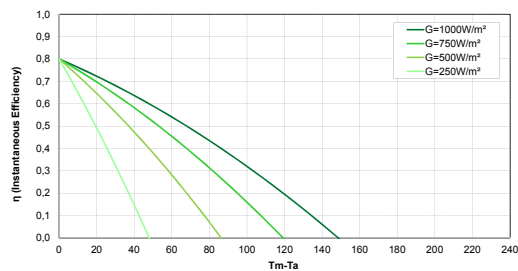
### Efficiency equation



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### Efficiency equation

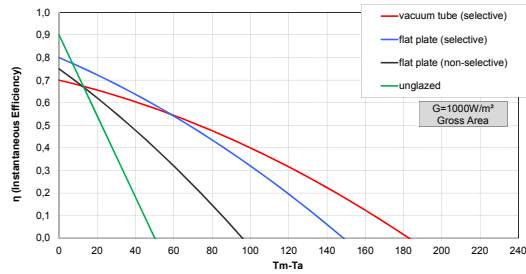


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## Comparison of different efficiency curves



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### Quasi-Dynamic test procedure (QDT) not applicable for a standard solar simulator

- Measurement of the collector at 4 evenly distributed operating temperature levels
- there have to be days, with high and low diffuse irradiance fraction, with windless and windy days and they have to contain measurement data with different irradiance angles including values with varying incidence angle  $60^\circ$ .

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## QDT

$$\frac{\dot{Q}}{A} = F'(\tau\alpha)_m K_{th}(\theta) I_b + F'(\tau\alpha)_m K_{th} I_d - c_0 u I_b - c_1 (t_m - t_{amb}) - c_2 (t_m - t_{amb})^2 - c_3 u (t_m - t_{amb}) + c_4 (E_L - \sigma T_a^4) - c_5 \frac{dt_m}{dt}$$

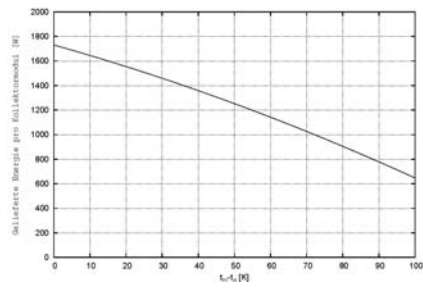
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 $K_{th}(\theta)$  = incident angle correction factor of direct irradiance $K_{th}$  = incident angle correction factor of diffuse irradiance $c_1$  = heat transition coefficient  $= F' U_0$  $c_2$  = heat dependance of  $c_1 = F' U_1$  $c_3$  = Wind dependance of  $c_1 = F' U_w$  $c_4$  = Sky temperature dependance  $c_4 = F' \epsilon$  $E_L$  = long wave irradiation in the collector plane $c_5$  = thermal capacity  $= \frac{C}{A}$  $c_6$  = wind dependance of the conversion factor

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## Power output Curve



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## Power output Table listing

Tm - Ta in K	400 W/m2	700 W/m2	1000 W/m2
0	693	1212	1731
10	607	1127	1646
30	421	941	1460
50	215	734	1253

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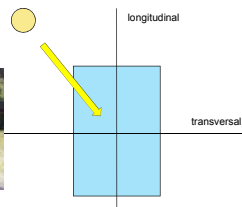
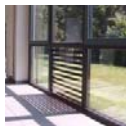
## IAM Bi-dimensional modelling

$$\tan^2 \theta = \tan^2 \theta_L + \tan^2 \theta_T$$

$$K_\theta = \frac{\eta_\theta(\theta)}{\eta_0}$$

$$K_\theta = K_{\theta b} + K_d$$

$$K_{\theta b} \approx K_{\theta L} K_{\theta T}$$



For collectors with an AR ≈ 1 and no 3-dimensional surface geometries

=> rotationally symmetric IAM

If not, a biaxial measurement has to be realised and further calculations need to be done in order to determine the complex 3-dimensional IAM.

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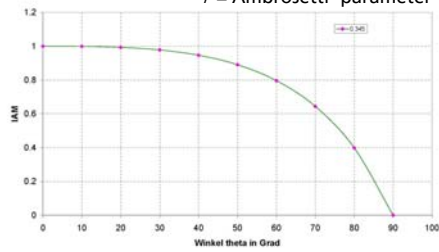
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## Incidence angle modifier (IAM)

## Ambrosetti formula

$$K_{\theta b} = 1 - [\tan(\theta/2)]^r \quad \text{with}$$

$r = \text{Ambrosetti-parameter}$



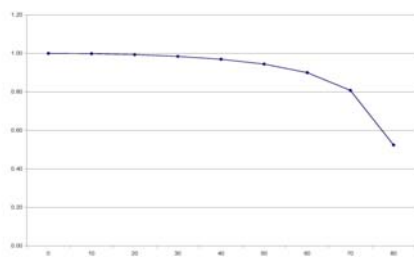
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## Incidence angle modifier (IAM)

b<sub>0</sub>-formula

$$K_{\theta b}(\theta) = 1 - b_0 \left( \left( \frac{1}{\cos \theta} \right) - 1 \right)$$

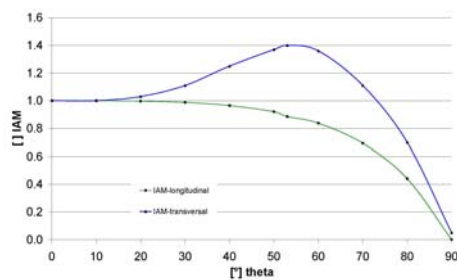


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## IAM

## Bi-dimensional modelling



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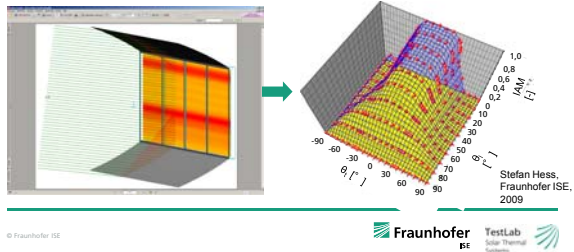
## IAM

### Multi-dimensional modelling

A simple **multiplication of longitudinal and transversal IAM** is a significant **simplification** and depending on the collector geometry.

=> may cause an **considerable error**

Possibility of spatial geometric consideration of IAM behaviour via ray-tracing.



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## Reliability test procedures

### Thermal capacity - calculation

#### Determination of the time constant of the collector

$\tau_c$  = time it takes the system's step response to reach 63,2 % of the total temperature rise

#### Determination of the thermal capacity of a collector

- via calculation of the single capacities by taking into account the weighing factors:

$$C = \sum_i m_i c_i p_i$$

- via the collector equation on the basis of the entrance temperature, as integral between two stationary states

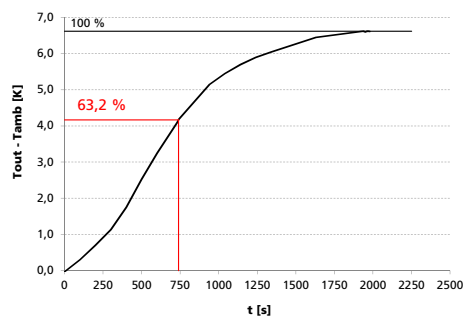
$$C = \frac{A \eta_0 \int_{t_1}^{t_2} I dt - \dot{m} c_f \int_{t_1}^{t_2} \Delta T dt - AU \left[ \int_{t_1}^{t_2} (t_m - t_a) dt + \frac{1}{2} \int_{t_1}^{t_2} \Delta T dt \right]}{t_{m2} - t_{m1}}$$

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## Reliability test procedures

### Thermal response



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## Reliability test procedures

### Capacity – an example



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## Reliability test procedures

### Internal pressure tests for fluid channels (1)



Resistance against pressure in  
any operating state

#### Inorganic absorbers

- 1.5 x max. pressure for 15min
- No heat input during the entire test
- For organic absorbers at a higher temperature level



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## Reliability test procedures

### Internal pressure tests for fluid channels (2)



#### Organic absorbers

2 different methods

- high temperature hydraulic pressure test
- high temperature pneumatic pressure test

Test pressure raised in 5 steps a 5 min

Test pressure maintained for 1h



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### Reliability test procedures Internal thermal shock test



Collector shall be exposed for 1h, before being cooled by the heat transfer medium

- Heat transfer fluid > 25 °C
- $G > 800 \text{ W/m}^2$
- $\vartheta_{amb} > 10 \text{ °C}$



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### Reliability test procedures External thermal shock test



Simulates a summer rain

- Fast cooling of the transparent cover to cause thermal stress
- Exposure for 1h before rain
- 15 min rain on the collector
- 2 external thermal shocks



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### Reliability test procedures High temperature resistance



All used materials must be able to withstand high temperatures

- Empty collector
- Air circulation prevented
- Exposed at about 1000 W/m<sup>2</sup>
- Ambient temperature above 10 °C



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## Reliability test procedures Stagnation temperature



applies when :

$$I_m = \pm 10\% I_S$$

$$t_{stg} = t_{as} + \frac{I_S}{I_m} (t_{sm} - t_{amb})$$

with :

$t_{stg}$  = normed stagnation temperature

$t_{as}$  = reference temperature

$t_{sm}$  = measured absorber temperature

$t_{amb}$  = measured ambient temperature

$I_S$  = reference irradiance

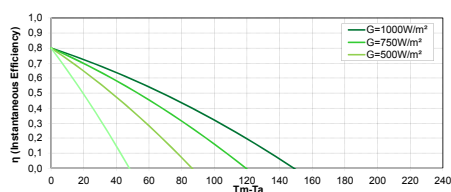
$I_m$  = measured irradiance

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## Reliability test procedures Stagnation temperature by calculation using the efficiency equation

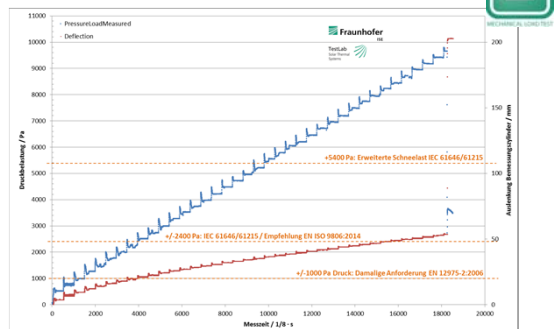
$$t_{stg} = t_{as} + \frac{-a_1 + (a_1^2 + 4 \eta_0 a_2 G_s)^{1/2}}{2 a_2}$$



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## Reliability test procedures Mechanical load (1)



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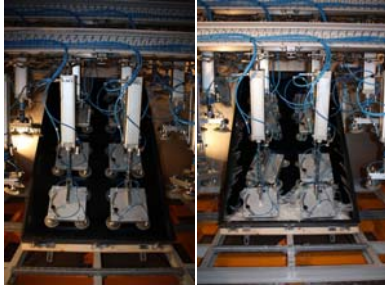
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## Reliability test procedures Mechanical load (2)



Simulates wind and snow loads

- Affect push and pull loads
- Large variety of different module shapes



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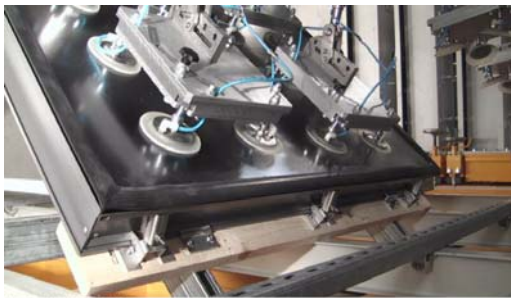
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## Reliability test procedures Mechanical load (3)



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## Reliability test procedures Rain penetration test



- Spraying water on the collector at minimum installation angle (max. 30°)
- Absorber temperature min 50 °C (by flow or irradiance)
- 4 hours plus handling time before and after test
- Assessment if the collector can handle humidity, which is entering during the test without affecting it permanently



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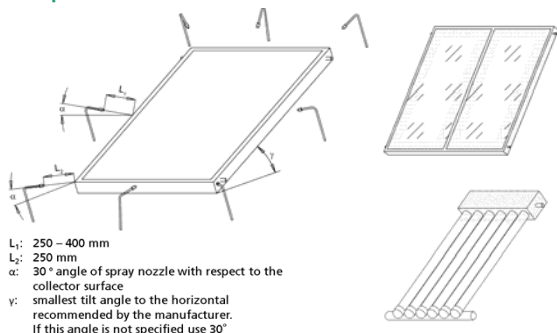
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### New set-up in ISO 9806 Rain penetration test



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### Reliability test procedures Impact Resistance

#### Steel ball

Mass [g ± 10 g]	Height [m]
150	0.4, 0.6, 0.8, ..., 2.0

#### Ice ball

Diameter [mm ± 5 %]	Mass [g ± 5 %]	Test velocity [m/s ± 5 %]
15	1.63	17.8
25	7.53	23.0
35	20.7	27.2
45	43.9	30.7

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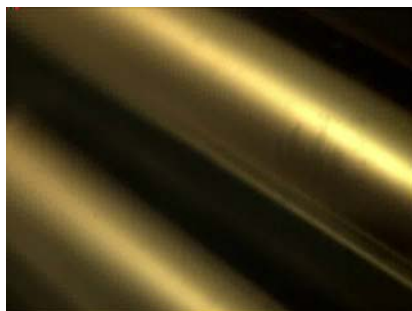
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### Reliability test procedures Impact Resistance using an Ice ball



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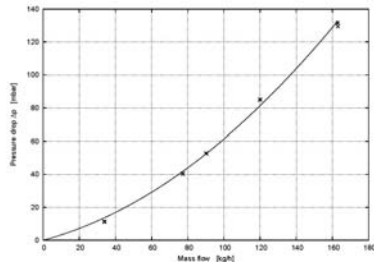
## Performance test procedures

### Pressure drop



Determination of the pressure drop at different volume flows

- At least 5 measurements equally spaced over volume flow range
- Zero level checked



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## Reliability test procedures

### Exposition



Climate condition	Class C „moderate“	Class B „sunny“	Class A „very sunny“
G [W/m²] Hemispherical solar irradiance on collector plane during minimum 30 hours (or 15 hours in case of pre-exposure), min. ambient temperature, $t_a$ [°C]	800 bei 10	900 bei 15	1000 bei 20
Irradiation on collector plane for exposure test during minimum 30 days, $H$ [MJ/m²]	420	540	600
Irradiation on collector plane for pre-exposure sequence during minimum 15 days, $H$ [MJ/m²]	210	270	300

Table 4 from ISO 9806:2013

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## Reliability test procedures

### Final Inspection



Examination of

- defects
- absorber connection
- material changes
- tricks
- any other abnormalities



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## Reliability test procedures Solar Air Heaters only

Air collectors need further investigations because of the gaseous heat transfer medium

### ■ Leakage Test (closed loop)

The test is intended to quantify the leakage volumetric flow rate of air heating collectors. In some cases of collector designs the leakage test is not applicable, e.g. collectors open to ambient

### ■ Rupture or collapse test

This test is intended to determine the ability of air heating solar collectors to withstand the pressure levels expected in the air duct systems with which they will be incorporated

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## Air collectors only Leakage Test

Quantify the leakage volumetric flow rate of air heating collectors

- 4 positive, 4 negative pressure values
- Max. pressure 1.5 x max. operating pressure
- 10 min per step



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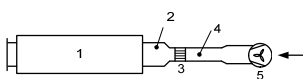
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## Air collectors only Rupture or collapse test

Determine the ability of air heating solar collectors to withstand the pressure levels expected in the air duct systems with which they will be incorporated.



Fig.1 : Outdoor tracking device with solar air heater test stand at TestLab Solar Thermal Systems of Fraunhofer ISE



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## STANDARDS FOR SYSTEM TESTS

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### Scope

This European Standard specifies test methods for validating the requirements for Factory Made Thermal Solar Heating Systems as specified in prEN 12976-1.

The standard also includes two test methods for thermal performance characterization by means of whole system testing.

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### 5 Testing

- 5.1 Freeze resistance**
- 5.2 Over temperature protection**
- 5.3 Pressure resistance**
- 5.4 Water contamination**
- 5.5 Lightning protection**
- 5.6 Safety equipment**
  - 5.6.1 Safety valves**
  - 5.6.2 Safety lines and expansion lines**
  - 5.6.3 Blow-off lines**
- 5.7 Labeling**
- 5.8 Thermal performance characterization**
- 5.9 Ability of solar-plus-supplementary systems to cover the load**
- 5.10 Reverse flow protection**
- 5.11 Electrical safety**

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## Performance test procedure

### Thermal performance characterization

**EN 12976** contains **no specific performance test procedures**, but references to 2 established test methods in **ISO 9459**

- CSTG-method (Collector and System Testing Group)
- DST-method (Dynamic System Test)

Test method	Solar plus supplementary syst.	Solar-only and preheat systems
ISO 9459-2 (CSTG)	No	Yes
ISO 9459-5 (DST)	Yes	Yes

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## Performance test procedure

### CSTG-method (1)

**Target:** Long time performance prediction over a whole year for different climatic situations

Consists mainly of 3 test sequences

- Performance test - series of one-day outdoor tests on the complete system
- Degree of mixing in the storage tank during draw-off - short test
- Heat loss coefficient in the storage tank - overnight test

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## Performance test procedure

### CSTG-method (2)

#### Performance test

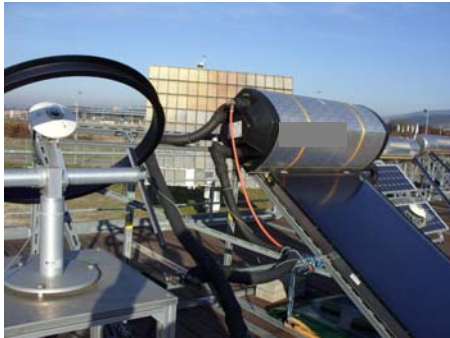
- Irradiation per day: 8 – 25 MJ/m<sup>2</sup>
- Range of  $t_{a(\text{day})} - t_{\text{mean}}$ : -5 – 20 K

Description	Draw-off	$t_{a(\text{day})} - t_{\text{mean}}$	Duration
1. one-day-test	Evening	$\approx 0$	Min. 4 days
2. one-day-test	Evening	$\pm 9 \text{ K to } 1.$	Min. 2 days
3. one-day-test (optional)	Midday / Evening	$= 1. \text{ or } 2.$	1 day

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### Example of a typical system



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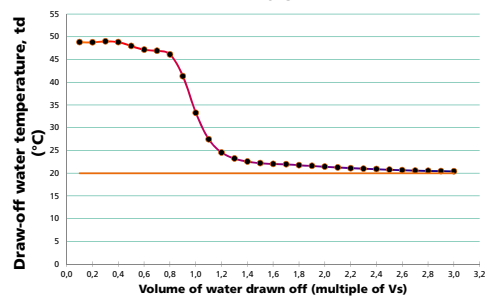
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### Typical Draw-off profile

$tdi(V_i)$  for  $H = 20 \text{ MJ/m}^2$ ,  $t_{a(\text{day})} = 25^\circ\text{C}$  and  $t_{\text{main}} = 20^\circ\text{C}$



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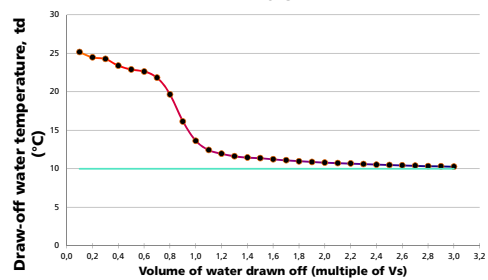
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### Typical Draw-off profile

$tdi(V_i)$  for  $H = 10 \text{ MJ/m}^2$ ,  $t_{a(\text{day})} = 10^\circ\text{C}$  and  $t_{\text{main}} = 10^\circ\text{C}$



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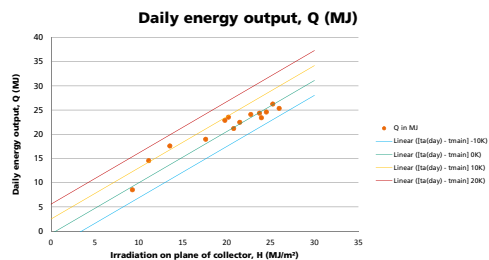
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### Daily energy output



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### Results - Round Robin 2011

Performance indicators of the system on annual base

Location	Q <sub>d</sub> (MJ)	Q <sub>L</sub> (MJ)	F <sub>sol</sub>	Q <sub>par</sub> (MJ)	demand volume l/day
Stockholm	7797	3532,032	0,453		140
Wuerzburg	7493	3626,64	0,484		
Davos	8488	4982,688	0,587		
Athens	5824	4635,792	0,796		

Q<sub>DST</sub> = (a±σ<sub>a</sub>) Q<sub>CSTG</sub>  
CSTG – including „BtG“ calculation

Yearly values for a demand volume of 140l/day

Localidade/Location	Q <sub>d</sub> (MJ)	Q <sub>L</sub> (MJ)	F <sub>sol</sub>	Q <sub>par</sub> (MJ)
Stockholm	8206	3621	47	---
Wuerzburg	7867	3744	50	---
Davos	8908	5300	63	---
Athens	6105	4679	81	---

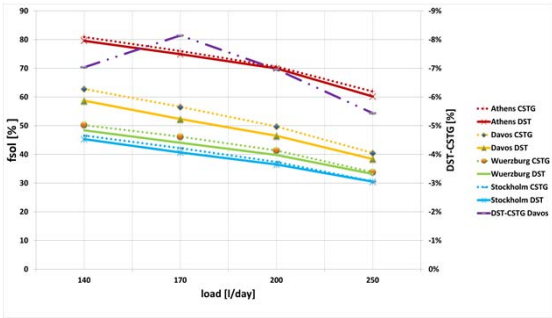
### Difference DST-CSTG [%]

Q <sub>d</sub>	Q <sub>L</sub>	F <sub>sol</sub>
-5,2	-2,5	-2,8
-5,0	-3,2	-3,8
-4,9	-6,4	-7,0
-4,8	-0,9	-1,7

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### Comparison



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### Performance test procedure

#### DST-method (1)

**Target:** Long time performance prediction over a whole year for different climatic situations ( like CTSG + supplementary systems )

- The system is described by parameters, which result from a previously implemented parameter identification. The performance of the solar system is therefore determined by means of these parameters.
- 'Black-box'-procedure
  - No need for steady-state conditions
  - No need for measurements inside the store or inside the collector loop

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### Performance test procedure

#### DST-method (2)

Can be applied to the following SDHW systems including:

- Systems with forced circulation of fluid in the collector loop
- Thermosiphon systems
- Integral collector storage (ICS) systems

Systems are limited to the following dimensions

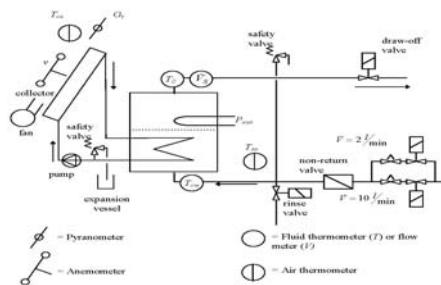
- The collector aperture area of the SDHW system is between 1 and 10 m<sup>2</sup>
- The storage capacity of the SDHW system is between 50 and 1000 l
- The specific storage-tank volume is between 10 and 200 l / m<sup>2</sup> of collector aperture area

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### Performance test procedure

#### DST-method (3)



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### Performance test procedure DST-method (4)

#### Procedure

- Conditioning
  - At the beginning and at the end of each test sequence, the store is brought to uniform temp. by applying a draw-off rate of  $10 \pm 1 \text{ l/min}$
  - At the beginning of each sequence, at least 3 store volumes shall be withdrawn
  - At the end as well or  $\Delta\theta < 1 \text{ K}$
  - Integrated auxiliary heating shall be disabled during conditioning

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### Performance test procedure DST-method (5)

#### Procedure

The test itself consists of 3 test sequences, called

- S-sol
  - number of consecutive days of measurement with significant solar input. Two specific daily operation conditions named **Test A** and **Test B**
- S-store
  - Store-loss test sequence
- S-aux
  - Test of the operation of the system with an integrated auxiliary heater under low solar irradiation conditions

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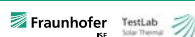
### Performance test procedure DST-method (6)

#### Test A

- The aim of Test A days is to acquire information about collector array performance at high efficiencies
- $t_0$  shall be between 6:30 and 8:00 solar time
- Integrated auxiliary heater (if present) shall be disabled

Draw-off No.	Draw-off start time
1	$t_0$
2	$t_0 + 2\text{h} \pm 5 \text{ min}$
3	$t_0 + 4\text{h} \pm 5 \text{ min}$
4	$t_0 + 5\text{h} \pm 5 \text{ min}$
5	$t_0 + 6\text{h} \pm 5 \text{ min}$
6	$t_0 + 8\text{h} \pm 5 \text{ min}$
7	$t_0 + 11\text{h} \pm 5 \text{ min}$

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### Performance test procedure DST-method (7)

#### Test A

- Volume of any draw-off  $\geq 20$  l
- Daily irradiance  $\geq 12$  MJ/m<sup>2</sup>

System dimensions	Draw-off volume
$100 \text{ l/m}^2 \leq V_s/A_c \leq 200 \text{ l/m}^2$	$0,2 V_s \pm 10\%$
$60 \text{ l/m}^2 \leq V_s/A_c \leq 100 \text{ l/m}^2$	$0,25 V_s \pm 10\%$
$40 \text{ l/m}^2 \leq V_s/A_c \leq 60 \text{ l/m}^2$	$0,33 V_s \pm 10\%$
$20 \text{ l/m}^2 \leq V_s/A_c \leq 40 \text{ l/m}^2$	$0,5 V_s \pm 10\%$

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### Performance test procedure DST-method (8)

#### Test B

- The aim of this test is to acquire information about store heat losses and collector array performance at low efficiencies
- Integrated auxiliary heater (if present) shall be enabled before and after draw-off

Draw-off No.	Draw-off start time
1	$t_0$
2	$t_0 + 2\text{h} \pm 5 \text{ min}$
3	$t_0 + 4\text{h} \pm 5 \text{ min}$
4	$t_0 + 6\text{h} \pm 5 \text{ min}$
5	$t_0 + 8\text{h} \pm 5 \text{ min}$

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### Performance test procedure DST-method (9)

#### Test B

- Draw-off  $> 5$  l and outlet temp.  $<$  threshold temperature
- Daily irradiance  $> 12$  MJ/m<sup>2</sup>

System dimensions	Temperature
$100 \text{ l/m}^2 \leq V_s/A_c \leq 200 \text{ l/m}^2$	$70^\circ\text{C}$
$60 \text{ l/m}^2 \leq V_s/A_c \leq 100 \text{ l/m}^2$	$60^\circ\text{C}$
$40 \text{ l/m}^2 \leq V_s/A_c \leq 60 \text{ l/m}^2$	$50^\circ\text{C}$
$20 \text{ l/m}^2 \leq V_s/A_c \leq 40 \text{ l/m}^2$	$40^\circ\text{C}$

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# Performance test procedure DST-method (10)

- S-sol sequence
  - $\geq 3$  Test A days
  - 3 Test B days, 2 of them consecutive
- S-store sequence
  - Conditioning
  - Heating up the store, two consecutive valid Test B days (without aux)
  - Cooling period
  - Conditioning
- S-aux sequence
  - 4 Test B days with solar radiation  $< 200 \text{ W/m}^2$
  - Aux enabled from  $t_0 + 9 \text{ h}$  to  $t_0 + 23 \text{ h}$

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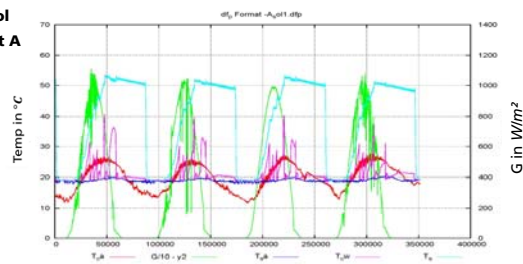
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# Performance test procedure DST-method (11)

S-sol  
Test A



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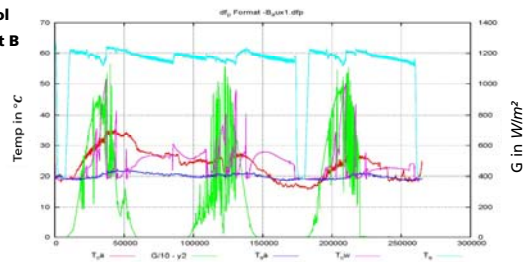
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# Performance test procedure DST-method (12)

S-sol  
Test B



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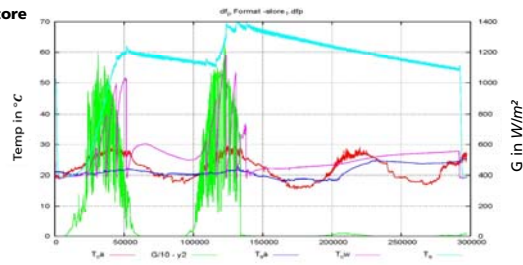
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### Performance test procedure DST-method (13)

S-store



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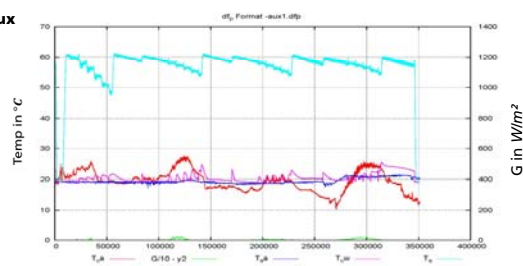
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### Performance test procedure DST-method (14)

S-aux



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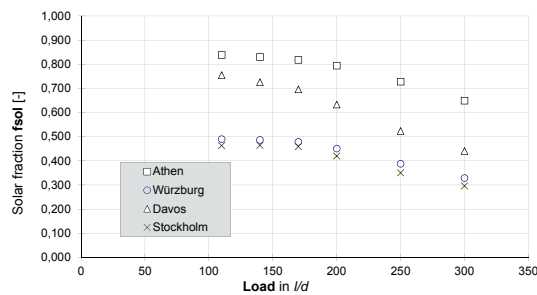
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### Performance test procedure DST-method (15)



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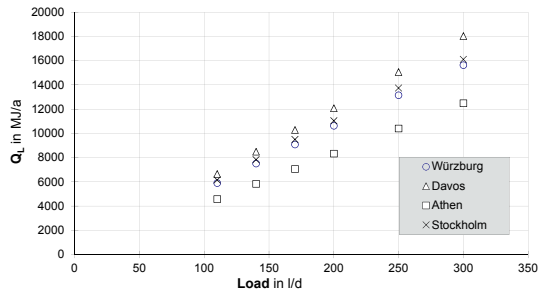
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### Performance test procedure DST-method (16)



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### Performance test procedure DST-method (17)

**Q<sub>par</sub>**

**EN 12976-1:2006**

#### 4.6.3. Documents for the user"

the annual electricity consumption for pumps, control systems and electrical valves of the system for the same conditions as specified for the thermal performance, assuming a yearly pump operating time of the collector pump of 2000 h

**prEN 12976-1:2012**

#### 4.6.3 "Documents for the user"

the annual electricity consumption Q<sub>par</sub> for pumps, control systems and electrical valves of the system as determined according to 5.8.3 of EN 12976-2

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### Performance test procedure DST-method (18)

**EN 12976-2:2006**

#### 5.8.3.4 "Calculation of the parasitic energy"

Calculate the yearly parasitic energy needed by pumps, controllers etc, in conformity with 4.6.3 h) 3) of EN 12976-1:2005

**prEN 12976-2:2012**

#### 5.8.3.4 "Calculation of the parasitic energy"

The parasitic energy Q<sub>par</sub> shall be calculated as follows:

$$Q_{par} = \sum_i y o t_i \cdot p_{par, mean, i}$$

P<sub>par, mean, i</sub> shall be determined as mean values during the operating time of each measured device

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### Performance test procedure

#### Relation between CSTG and DST

In October 1999, the EU-SMT project team "Bridging the Gap" reported on the comparability between CSTG (ISO 9459-2) and DST (ISO/DIS 9459-5) and conversion factors were successfully established.

$$Q_{DST} = (a \pm \sigma_a) Q_{CSTG}$$

Type of system	Condition	A	$\sigma_a$
Forced circulation	$V_{load} \geq V_{store}$	1.004	0.004
Thermosyphon system	All $V_{load}$	1.056	0.004
ICS system	All $V_{load}$	1.037	0.003

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### Short comings:

- Scaling procedure for ETC based compact systems
- Auxiliary more then 70%

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### Reliability test procedures

#### Freeze resistance

- Ensure that the protective antifreezing provisions are operating properly
  - testing authority shall identify which method has to be employed
- Distinction of different system types
  - Systems using anti freeze fluid
  - Drain-back systems
  - Drain-down systems
  - Freeze protection and control functions combined
  - Other systems

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### Reliability test procedures

#### Over temperature protection

Determine whether the solar water heating system is protected against damage and the user is protected from scalding hot water delivery after a period of no hot water draw and failure of electrical power

- Empty collector
- Solar irradiance > 1000 W/m<sup>2</sup>
- Ambient air temp. 20-40 °C
- Wind velocity < 1m/s
- Duration: 1h under steady-state conditions

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### Reliability test procedures

#### Pressure resistance

Evaluate hydraulic pressure rating of all components and interconnections of a solar water heating system when installed according to the manufacturer's instructions

- Collector temperature = amb. air temperature
- Safety valve has to be disabled
- hydraulic pressure equal to 1.5 times the manufacturer's stated maximum individual working pressures
- Hold pressure for 15 min

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### Reliability test procedures

#### Water contamination

Check of the documentation

- Instructions for the installation of precautions to prevent back flow to drinking main supply

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### Reliability test procedures Lightning Protection

- requirements given in IEC 61024-1

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### Reliability test procedures Safety equipment

- Safety valve
  - Each collector circuit or group of collector circuits is fitted with at least one safety valve
  - Material withstands temperature and heat transfer medium
- Safety lines and expansion lines
  - Verify that safety and expansion lines can't be shut-off
  - Check the dimension of the safety line
- Blow-off lines
  - Verify that the blow-off lines can't freeze up and that no water can accumulate within these lines
  - Verify that steam or heat transfer do not threaten the immediate environment

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### Labelling (1)

Check if all items from the labelling list are completed

- Name of the manufacturer
- Designation of system type
- Serial number
- Year of production
- Absorber- and aperture area in m<sup>2</sup>
- Nominal storage contents in l
- Rated pressure of the drinking water pipeline in kPa
- Heat transfer medium
- Rated pressure of the heat transfer medium

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### Labelling (2)

- Overtemperature protection
  - Dependant on electrical supply
  - Dependant on chilled water distribution net
- Electrical power of any electrical devices

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### Ability of solar-plus-suppl. systems to cover the load

- Ensure that the solar-plus-supplementary system is able to cover the maximum daily load without solar contribution

Draw-off start time	Draw-off volume
$t_0 + 12\text{ h}$	40 % daily load
$t_0 + 17\text{ h}$	20 % daily load
$t_0 + 22\text{ h}$	40 % daily load

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### Reverse flow protection

- Visual inspection
- For systems without check valve the system shall be tested according to 7.8.2 of **ISO 9459-2**. The difference between the heat loss coefficient of the storage tank with the collector loop connected and the heat loss coefficient of the storage tank with the collector loop disconnected should be less than 10%

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## Electrical safety

- Requirements given in **EN 60335-1** and **EN 60335-2-21**

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## INNOVATIVE PRODUCTS – INNOVATIVE METHODS

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## Definitionen – on-going discussions

### What is a PVT? A CPVT? What is the aperture area of a PVT?

A PVT collector/module is a device which converts solar radiation into both heat and electricity (from a PV effect) and from which both are simultaneously usefully/ utilizable removed.

A CPVT is a PVT using a optical device to concentrate insolation from a bigger aperture to a smaller absorber area.

For PVT collectors a precession of area definition is necessary:

The absorber area of a PVT is the area absorbing insolation. (regardless if converting partly more into heat or electricity.)

The aperture area of a PVT collector is the projected area of the product of optical acceptance width and height.

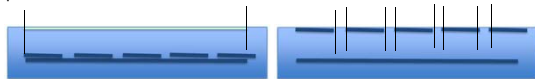
If you think it is necessary we could add to this another sentence, (I actually do not think this is necessary):  
In case the two functions (heat and electricity conversion) are separated into two layers of the device, the bigger area shall be taken as reference area.

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## Example of Complications with Area Definitions in regards to PVT

### Apertur Area of a PVT



Case A)  
Complete aperture area through which radiation is entering the collector

okay

Case B)  
Sum of the gaps between the PV cells on the cover

Leads to non realistic over estimation

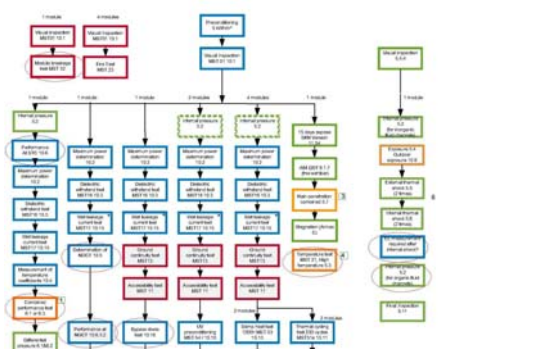
-> better show „power output per collector“ or „power output per  $1\text{m}^2 A_g$ “ ( $P_{el}$  und  $P_{th}$ )  
-> QDM including some extension [1]

[1] Helmers, H. und Kramer, K. (2013). "Multi-linear performance model for hybrid (C)PVT solar collectors." Solar Energy 92: 313-322.

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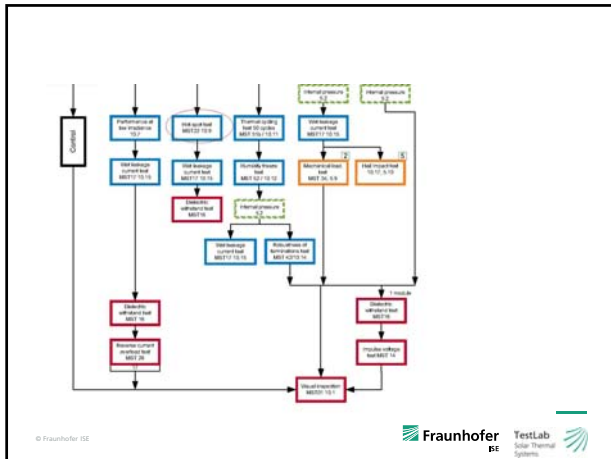


## Method



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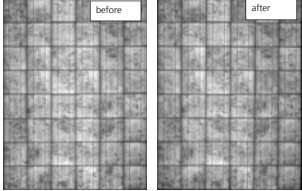
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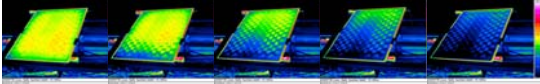
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### Specific Test on Function



Electro-luminescence photography, before and after a thermal shock



Thermographic Picture of an internal thermal shock test

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### Quasi-dynamic method with H-K extension

Including wind speed dependency and long wave radiative losses if relevant, MPP- tracked, measurement recording for thermal and electrical parameters simultaneously

Model (electric):

$$\dot{q} = b_0 \cdot G_{gl} - b_1 \cdot G_{gl} \cdot T_m - b_2 \cdot G_{gl} \cdot T_a - b_3 \cdot G_{gl}^2$$

Model (thermal):

$$\dot{q} = F'(\tau\alpha)_{en} \cdot G_b - F'(\tau\alpha)_{en} \cdot b_0 \cdot \left( \frac{1}{\cos(\theta)} - 1 \right) \cdot G_b + F'(\tau\alpha)_{en} \cdot K_{\theta d} \cdot G_d - c_6 \cdot \frac{u G^*}{x_4}$$

$$- c_1 \cdot (G_m - G_a) - c_2 \cdot (G_m - G_a)^2 - c_3 \cdot u(G_m - G_a) - c_5 \cdot \left( \frac{dG_m}{dt} \right)$$

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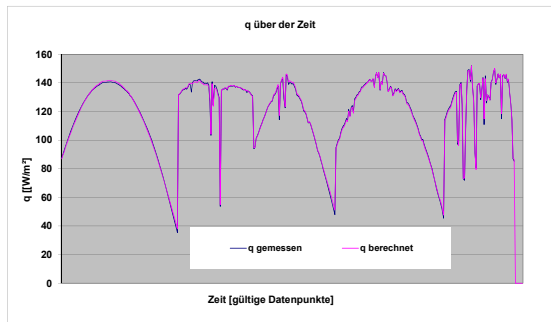
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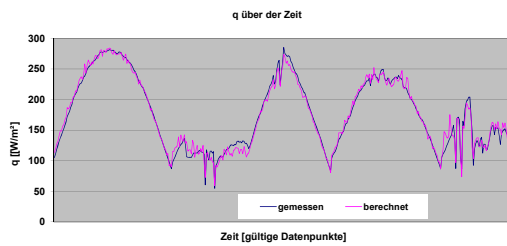
### Quasi-dynamic method with H-K extension Parameter identification (electric)



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### Quasi-dynamic method with H-K extension Parameter identification (thermal)



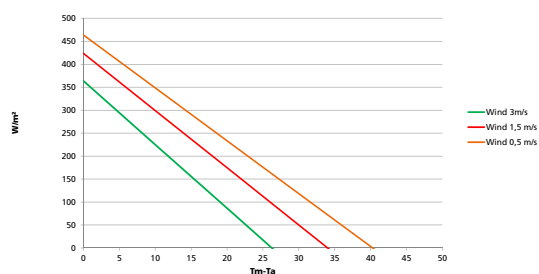
- Second order heat loss coefficient set to zero, because T-value was too low
- No long wave radiation measured in this very case, parameter set to zero

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### Power Output thermisch

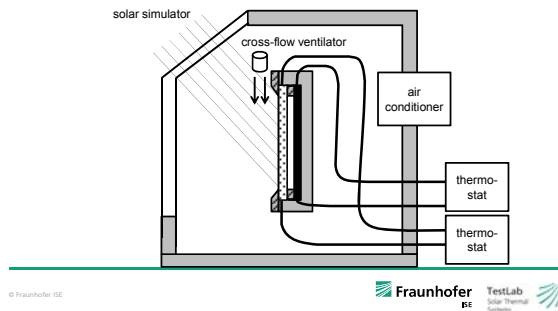
Power output für  $G=1000\text{W/m}^2$



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### BIST G-value



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### Visual Comfort



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### Thank you for your attention!



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